User:

Monday, 27/10/2008 2:16:13 PM

Julie Dawson

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 42975

**Estimate Number** 

: 11858

P.O. Number

This Issue Prsht Rev.

Previous Run

First Issue

Written By

: 27/10/2008

: NC

: // : 33794

Type

S.O. No. :

: SMALL /MED FAB

New issue KJ

**Part Number** 

**Drawing Name** 

: D2367 **Drawing Number** 

. D2367 REVA : N/A : A

Project Number **Drawing Revision** 

Material

**Due Date** 

: 07/11/2008

: HANDLE KNOB

Qty:

10 Um:

Each

Checked & Approved By

Comment

: Est, A02.10.29

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

MDELRINR12500 1.0

**DELRIN ROUND BAR 1.25"** 



Comment: Qty.:

0.0473 f(s)/Unit Total:

DELRIN ROUND BAR 4.25" 1.5

Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500) and Dwg D2367

0.4725 f(s) X 0.6144

(3)

M 108460

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA045 and Dwg D2367

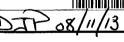
Deburr

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE





4.0

QC8

SECOND CHECK







**PACKAGING 1** 

PACKAGING RESOURCE #1



5.0



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location.\_

## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-									
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _	
	R	lesolution:	Dispositio	n:	QA: N/C C	losed:		Date: _	
NCR:		V	ORK ORD	ER NON-CONFORMAN	NCE (NC	7)			
		7.4.	Corrective Action Section B	T	aroval Approval				
DATE	CTED	Description of NC				— Verifi	cation	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	&   Sect	cation tion C	Approval Chief Eng	Approval QC Inspector
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			
DATE	STEP			Action Description	Sign	&   Sect			

NOTE: Date & initial all entries

Date: User: Monday, 27/10/2008 2:16:13 PM

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE KNOB

Job Number: 42975

Part Number: D2367

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE



Comment: FINAL . INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE			·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										:
					·					
•									·	
Part No	:	PAR #:	Fault Car	tegory:	NCF	l: Yes	No <b>DQ</b>	A:	Date: _	
	R	esolution:	Disposit	ion:	QA:	N/C Cld	sed:		Date:	
NCR:			WORK OR	DER NON-CONFORM	IANCE	(NCR	)			
DATE	OTED	I Description of NC			Section B Ver			fication	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	ıgn & ∣ <sub>Section C</sub>		Chief Eng	QC Inspector
				·						
		·								
			1						7 1	
					,					

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 4297			
Description: Handle Knob	Part Number: D2367			
Inspection Dwg: D2367 Rev: A	Page 1 of	1		

FIRST ARTICLE INSPECTION CHECKLIST							
	X	First Artic	le	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
1.250	+/-0.010	1.249	1				
Ø0.193	+0.005/-0.000	0.1945	/				
0.440	+/-0.010	0.443	<b>V</b>				
			10 111 110		,		
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			•				
			L				
Measured by:	<u>91</u> 5	Audited by:	ml	<b>,</b>	Prototype Appi	roval:	N/A

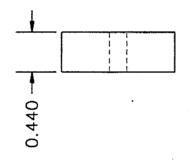
Manager de la company	Audited by ( )	Drototuma Amprovalu	N/A
Measured by:	Audited by:	Prototype Approval:	IN/A
Date: 08/11/13	Date: 08/11/12/	Date:	N/A

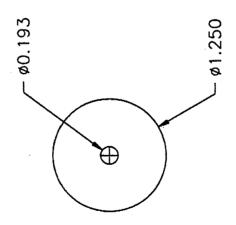
Rev	Date	Change	Revised by	Approved
Α	06.04.10	New Issue	KJ/JLM 🚜	



DESIGN  B WILLIAMS	DRAWN BY	DART AEROS VICTORIA INTERNATIONA	
CHECKED	APRROVED	DRAWING NO.	REV. A
Pow	W	D2367	SHEET 1 OF 1
DATE	1	TITLE	SCALE
95:02:22	-	HANDLE KNOB	1:1







BREAK ALL EDGES .015 MAX MATERIAL: BLACK DELRIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER